

FRONT HITCH RECEIVER INSTALLATION BMAC002

Works With Chevy / Dodge / Ford / GMC Magnum Front Bumpers

1/6/14

Hardware Kit Includes:

- (1) 4 – Hex head Bolts (1/2"-13 x 1 1/2") Grade 8
- (2) 8 – Flat washers (1/2")
- (3) 4 – Lock washers (1/2")
- (4) 4 – Hex head Nuts (1/2"-13) Grade 8

Components List:

- 1 – Front Hitch Receiver (BMAC002)

**DISCLAIMER: USE ONLY COMPONENTS
AND HARDWARE SUPPLIED BY ICI.
NO SUBSTITUTIONS.**

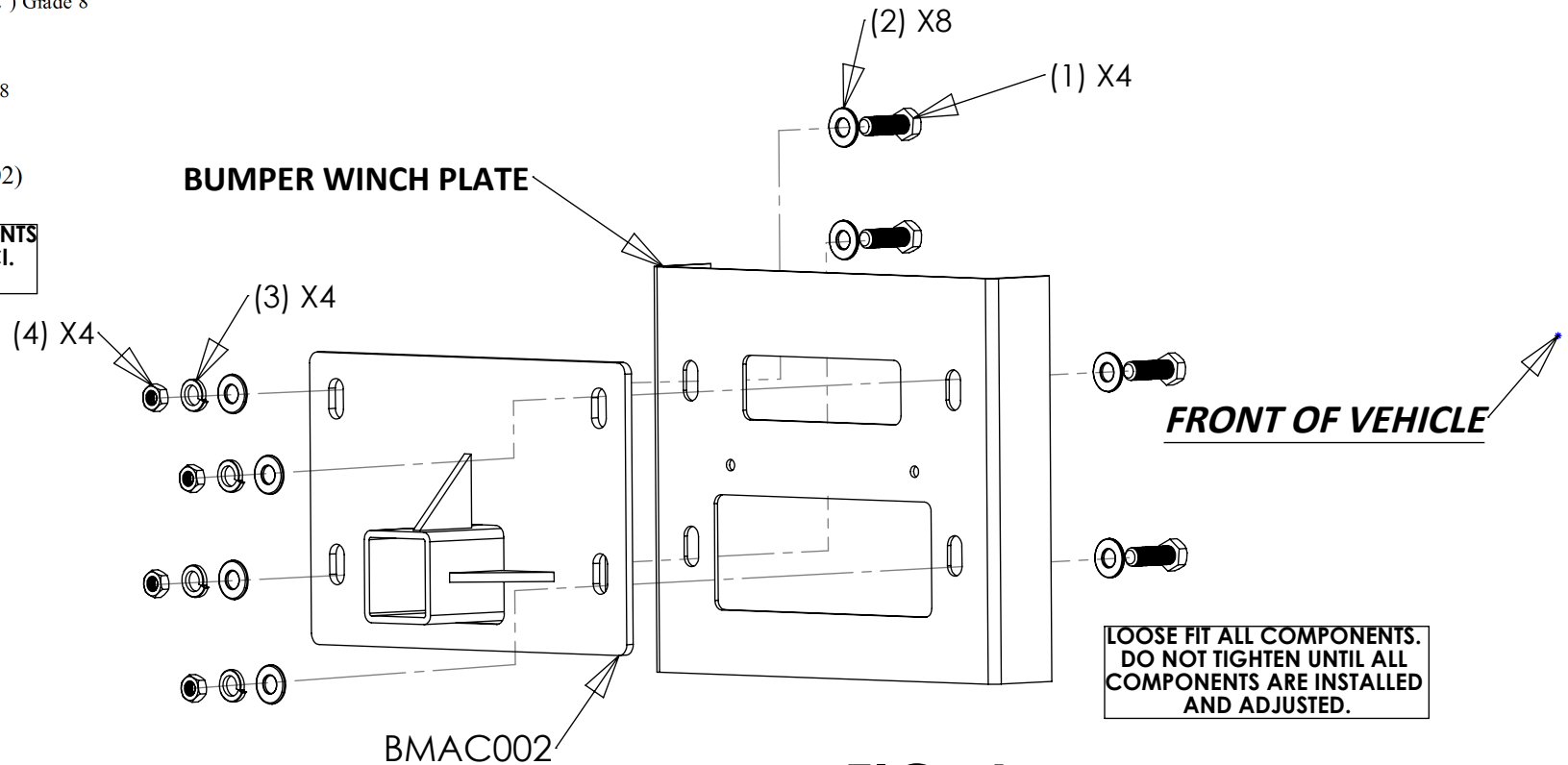


FIG. A

Step by Step Installation Instructions

- STEP 1:** Read and understand instructions completely before beginning installation. It is recommended to install the hitch receiver prior to the installation of your Magnum Bumper.
- STEP 2:** Slide Front Hitch Receiver tube and collar through front of bumper from the back as shown (Fig. A).
- STEP 3:** Bolt Front Hitch Receiver to front of bumper winch plate using hex head bolt (1), flat (2), and lock (3) washers and hex head nut (4) as shown (Fig. A)
- STEP 7:** Check fit and alignment.
 - Adjust the Front Hitch Receiver and tighten all fasteners.
 - Torque the 1/2"-13 hex head bolts to 100 ft/lbs